



**NORTH CAROLINA DEPARTMENT OF LABOR**

**No. 17-1**

**OSH DIVISION**

**Date: 03/2011**

**OSHNC INDUSTRIAL DATA REPORT**

**Pages: 3**

**Industry: Construction**

**Sub-Group: Plumbing, Heating, and Air Conditioning Contractors**

**SIC: 1711**

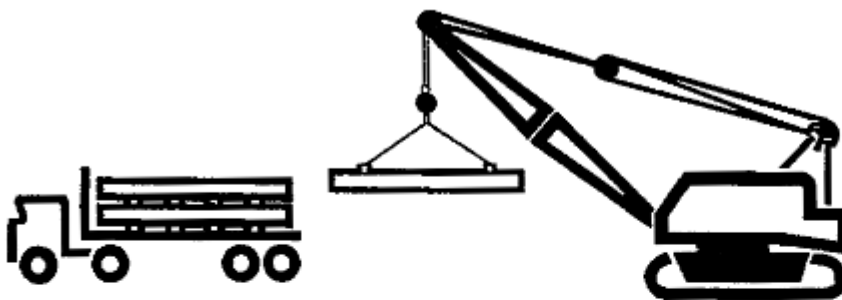
**NAICS: 238220**

**PROCESS DESCRIPTION:** Materials used consist of sanitary sewer pipe, water pipe, heating pipe or a combination sheet metal duct for air conditioning and heating, and finished fixtures with heating and cooling units. Many types of materials are used in the manufacture of pipe: steel, cast iron, copper, aluminum, glass and plastics. Pipe hanger inserts and supports for sheet metal ducts are installed. Pipes are installed in mechanical shafts, in underground installations, in back of masonry walls, above suspended ceilings and in both remote areas and in open spaces such as overhead mechanical installations not covered by ceilings.

**PROCESS FLOW:** Material required is usually obtained from a central purchasing department and shipped to the project site. Upon delivery, the most important task is the proper storing of pipe. Proper installation permits the removal of one section at a time so that other pipe does not roll down damaging the material and injuring the workman.

The work usually starts below ground level or below the basement floor slab at a time when the grading contractor has finished his work. The general contractor stakes out the building lines and elevations for finish floors. Underground plumbing (cast iron, pvc or terra cotta pipe) of the type specified is installed and in many instances in deep trenches. The remainder of the installation is included as the structure of the building progresses. As concrete or steel is placed in permanent position, pipe sleeves, hangers, inserts and supporting devices are included to permit installation of pipe or sheet metal ducts for permanent placement. In case of large pipe and ducts, openings are framed in the structure (walls and floors) to facilitate installation at a later date. In the final stages of construction, fixtures and equipment are installed to perform the designed function.

**HANDLING AND STORAGE OF MATERIALS**

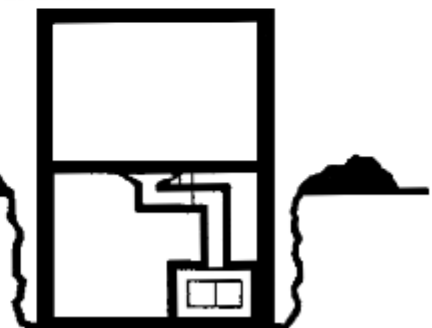
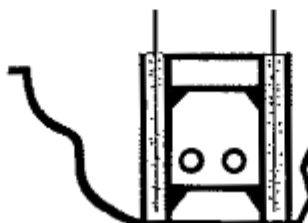



**FURNACE INSTALLATION  
IN BASEMENT WITH DUCTWORK**


**STAKING OUT BUILDING LINES**



**TRENCHING FOR PIPEWORK**



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<b>Hazards Analysis</b>					
<b>Major Hazards</b>			<b>Other Hazards</b>		
<b>Location</b>	<b>Item</b>	<b>Hazard</b>	<b>Location</b>	<b>Item</b>	<b>Hazard</b>
Job site	Material handling and storage  Trenches not shored or braced  Overhead work  Tools improperly grounded  Openings, ladders, scaffolds, stairs and walkways  Housekeeping  Ventilation	Material hoist falling and shifting materials  Crushed body parts, suffocation or death from cave-ins  Faulty temporary lighting, falling debris from other trades  Shock or electrocution  Slips, trips and falls  Falls and trips  Heat stress and suffocation	Job site	Improper use of tools  Personal protective equipment  Lighting	Lacerations and bruises  Head, limb and body injuries  Trips and falls
Welding areas	Toxic gases and fumes	Harmful effects on body organs and systems			
<b>Key OSHNC Standards</b>					
<b>Reference</b>	<b>29 CFR 1910 — General Industry Standards</b>				
1910.1000	Air contaminants				

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<b>Reference</b>	<b>29 CFR 1926 — Construction Industry Standards</b>					
13 NCAC 7F.0207	Bloodborne Pathogens (state-specific requirements)					
Subpart C and 13 NCAC 7F.0202	General Safety and Health Provisions - federal and state-specific requirements (for 1926.28)					
Subpart D	Occupational Health and Environmental Controls					
Subpart E and 13 NCAC 7F.0204	Personal Protective and Lifesaving Equipment - federal and state-specific requirements (for 1926.104)					
Subpart F	Fire Protection and Prevention					
Subpart H	Materials Handling, Storage, Use, and Disposal					
Subpart K	Electrical					
Subpart M	Fall Protection					
Subpart N	Helicopters, Hoists, Elevators and Conveyors					
Subpart X	Stairways and Ladders					
Subpart CC	Cranes and Derricks					
Subpart DD	Cranes and Derricks Used in Demolition and Underground Construction					
1926.301	Hand Tools					
1926.302	Power-operated Hand Tools					
1926.556	Aerial Lifts					
1926.1126	Hexavalent Chromium					
<b>Inspection Analysis</b>						
Make an observation of the work site to determine the employee locations and work practices. Then begin a detailed inspection of all equipment and facilities.						
<b>Other Pertinent Comments:</b>						