

# ***Food Manufacturing SEP Meeting Minutes***

October 20, 2022

2:00 pm

Type of Meeting: 1<sup>st</sup> Quarterly Meeting/2023 Meeting

Facilitator: Chris Jasion

1. Meeting was cancelled due to chairman out sick.

## **I. Topics:**

a) Current compliance inspection numbers and goals in SEP

a. Current YTD as of September 30, 2022:

- i. 32 compliance inspections have been performed (21 in safety and 11 in health). Two inspections were for fatalities. We met our goal! Nice job!
- ii. Compliance citations: 102 non-serious, 2 repeat, 84 serious
- iii. Consultation: 18 visits with a goal of 12. Two more scheduled. 170 hazards observed. Update provide by East Supervisor Fleda Anderson.
- iv. ETTA: goal of 2 training events to be completed by the Summer of 2022. Tyrone Taylor was on call. Julie provided update. 4 per year. Update provided by Julie Martin. Webinars on recordkeeping and ergonomics are being scheduled for employers in NAICS 311. ETTA provides technical assistance for standard interpretations and food mfg. questions via daily phone staff. Place special emphasis on hazards associated with the food manufacturing industry during internal training and food manufacturing outreach activities. Develop and/or distribute outreach materials and publications (i.e., hazard alerts, industry guides, and quick cards, brochures) in NAICS 311 directed toward injury/illness prevention. Review and update applicable Power Points that have a food manufacturing emphasis. Promote all Recognition Programs such as Rising Star, Carolina Star, SHARP-General Industry and the Safety Awards Program during training events, booths, conferences, and field visits. Promote the MESH certificate during outreach activities, training events, and through our MESH Alliances (Safety & Health Council of NC and NC State – Industry Expansion Solutions). Continue to develop and maintain safety and health topics on the website specific to food manufacturing. Provide technical assistance to the

SEP committee on updating OPN 140 and related compliance documents as requested.

v. ASH: One migrant inspection.

vi. PSIM. No update from Karen Padgett.

b) Review of Recent Food Manufacturing inspections.

a. Flowers Baking C. of Jamestown, inspection # 318223708, Unprogrammed Referral/Partial Inspection (amputation). CSHO Russ DeShield will provide brief synopsis.

i. 2 serious violations for lack of a written energy control procedure and for not conducting periodic inspections. partial amputation to fingertip from bread slicer. Company had never done a job hazard analysis and did not have a LOTO program. The employee had not had LOTO training and was not aware that the knife was active after the door was opened. The blade was active for 10 seconds after the door was opened. Two LOTO citations

b. Stormberg Foods LLC, inspection # 318225083, Programmed Planned/Food Mfg. SEP. CSHO Edwards no longer with DOL.

i. 5 serious violations for fall protection, unsecured propane tanks, lack of eye/face protection, lack of an eyewash station, and machine guarding.

ii. 11 non-serious violations for recordkeeping of 300 logs, slippery walking-working surfaces, inaccessible fire extinguishers and lack of inspection, lack of inspection of forklifts, uninspected pallet jacks, working space of electrical equipment used for storage, lack of training for welding on stainless steel, and lack of training for hazard communication.

c) Upcoming Training Event:

a. August 31, 2022 – Topic: Food Manufacturing SEP – Compliance only, 2-3 hours.

i. Check the Training Calendar on [www.labor.nc.gov](http://www.labor.nc.gov) for specifics or to register.

b. September 2022 – Food Manufacturing, open to public.

c. New business:

d) Adjournment:

e) Next meeting January 20, 2023 at 2:00 pm EST.